



# ABS樹脂

Formosa Chemical & Fibre Corporation

Property	Unit	Test Method	Test Condition	General Grade
Model				AG15E1
Melt Flow Index	g/10 min	ISO 1133	200°C × 5kg	2.4
Melt Flow Index	g/10 min	ISO 1133	220°C × 10kg	25
Charpy Impact Strength	kJ/m <sup>2</sup>	ISO 179	23 °C, 4mm厚, Notched	16
Tensile Strength	Mpa	ISO 527	23 °C, 50mm/min	46
Flexural Strength	Mpa	ISO 178	23 °C, 2mm/min	70
Flexural Modulus	Mpa	ISO 178	23 °C, 2mm/min	2500
Rockwell Hardness	R-scale	ISO 2039-2	23°C	R-111
Vicat Softening Point	°C	ISO 306	Annealed, 50N, 50°C/h	95
Heat Deflection Temperature	°C	ISO 75/A	Annealed, 1.8Mpa 4mm厚, 120°C/h	91
Molding Shrinkage	%	ISO 2577	3.2mm	0.4 ~ 0.7
Combustibility		UL-94	File No. E162823	HB 1.6 mm
Features	High gloss, High rigid			

All tests were run under laboratory conditions, ASTM, ISO testing procedures.  
The data are intended as a general guide only.

Formosa Chemicals & Fibre Corp. Plastics Div.

TEL: +886-2-27122211 FAX: +886-2-27131649

Address: Building A2, No. 380, Section 6, Nanjing East Road, Neihu District, Taipei City 11470



[www.fcfc-plastics.com](http://www.fcfc-plastics.com)